



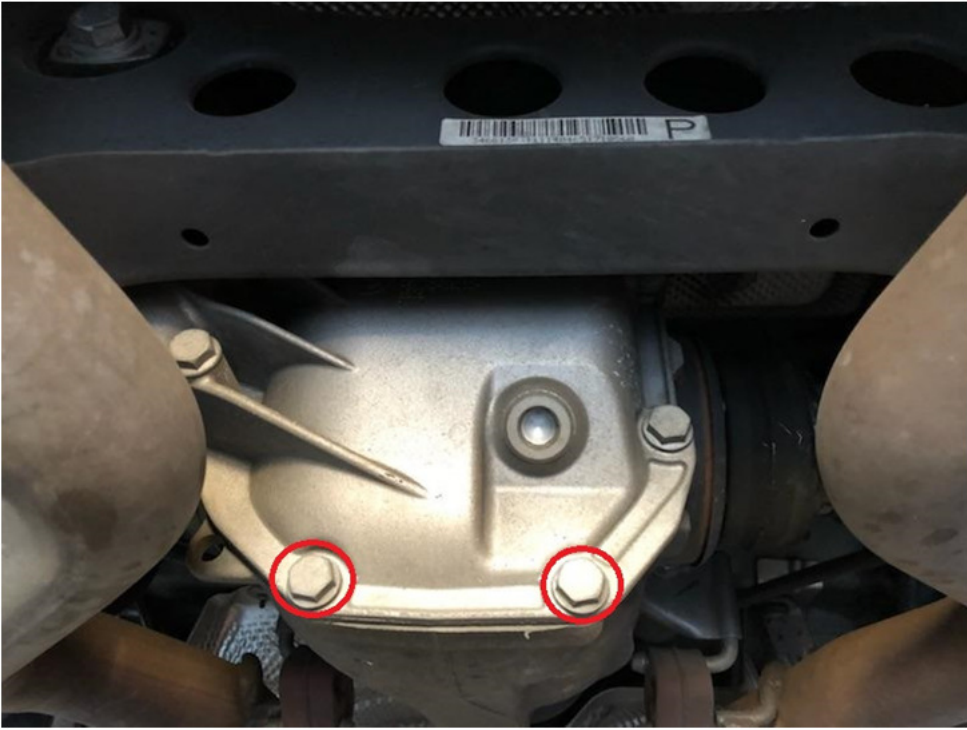
BMS E Series 335i/135i Solid Rear Differential Brace Install Guide
Last updated 12/30/2018

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Safely secure the vehicle on jacks or a lift, and remove the two bolts circled below.

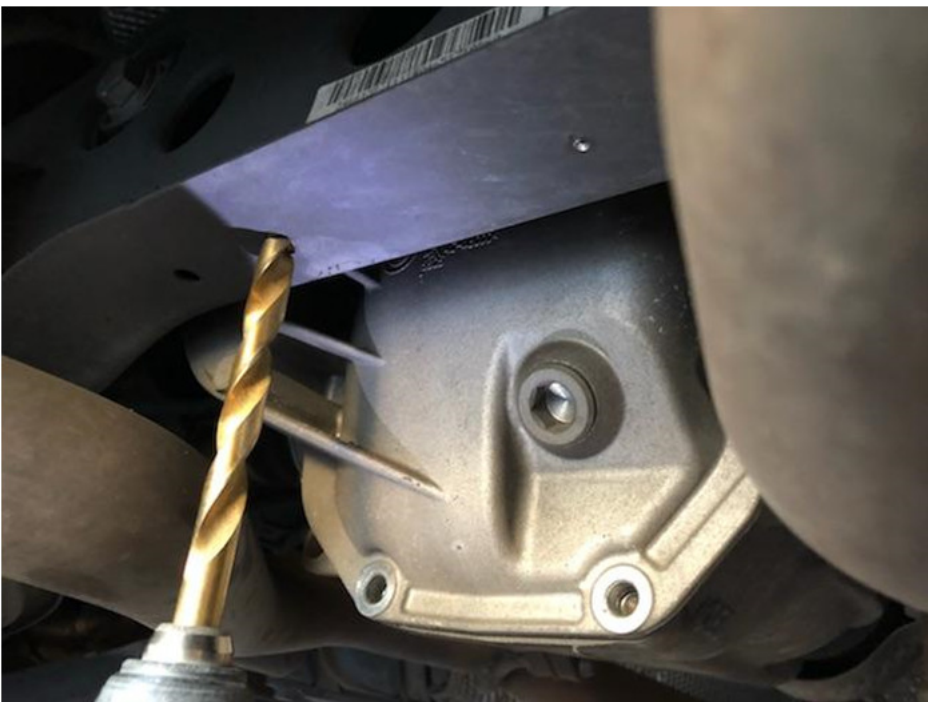


Attach the brace to the differential and reinstall the bolts removed in the last step.

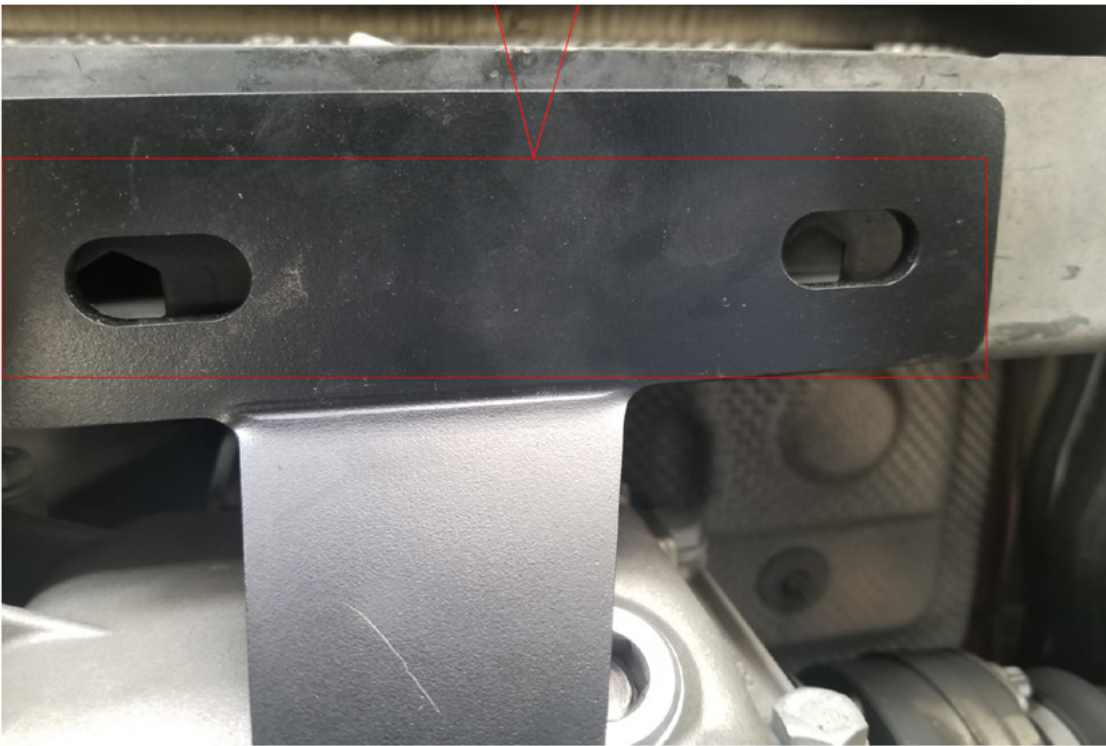


The next step will vary by model. Some vehicles have preexisting holes that line up perfectly, some have preexisting holes that only partially line up, and some models have no holes at all. If the bolts do not perfectly line up you'll need to drill them out using a 1/2" drill bit.

This vehicle did not have any pre-existing holes:



This vehicle has pre-existing holes that do not line up:



After drilling, insert the bolts and tighten the brace to the subframe and differential.
It's useful to use pliers with 45 degree bend to grab the other side of the nut/bolt while tightening.

Installation is complete!

